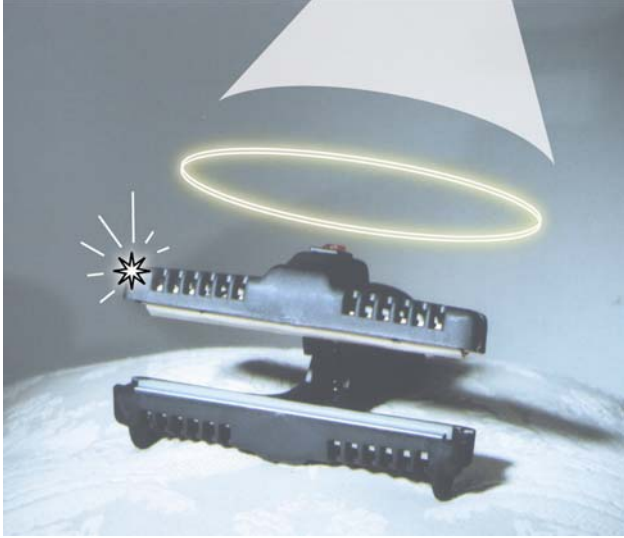


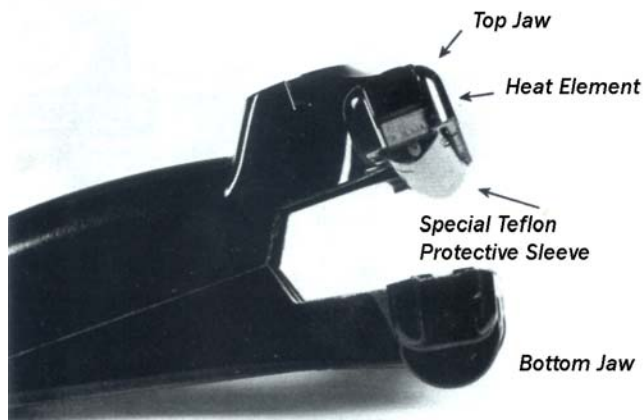
The Little Magic Miracle Heat Sealer

These Instructions are for Shrink Film Packaging only!
This little 6" Jaw Magic Miracle Heat Sealer will make Shrink Bags any size any shape! It does not look like it does much at all! But in fact this Sealer will run rings around any Heat Sealer in the market. It must be pre-heated for 15 minutes! As soon as you open your store plug it in! You can leave it on all day it will only draws 25 watts! Please spend time learning how to use it! Follow the instructions and you will be able to do everything you want with Shrink Film and Cello bags! This Sealer is like a sewing machine in your hand! It will take you about 45 minutes to master it! This Heat Sealer will make three different types of seals! A full simple seal, a full trim seal and a 3" half trim seal!



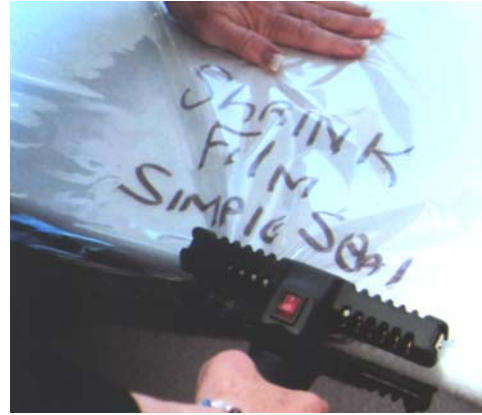
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Let's discuss the working parts of the sealer. The top Jaw has a high temperature sealing element in it! It is very HOT. Do not lay any type of plastic on the jaw or it will melt! This makes the seal! Using shrink film you will need to hold the jaw down on the film for 2 full seconds to get the correct seal! There is an OFF /ON switch! It plugs into any wall outlet and no special wiring is needed. The base Jaw has a Teflon pad. It is important that no residue be left on it or the seals will not be good! The Teflon cover is held in place by the wires that sit up under the Brass element. Be very careful in removing any residue. Use 3 & 1 oil with a Q-tip on the Teflon and the base jaw to help keep any plastic residue off the surface!



Making a Simple Shrink Film Seal

What makes a good seal, Time, Heat, Pressure!
Making a simple seal is just that! It's simple! You will use the Sealer much like a staple gun. There is no pulling with a simple seal. Lay your centerfolded shrink film on your table with the edge of the film coming over the edge of the table about 2 inches. Use your left hand to lift the film from the edge of the table. Insert the jaw of the sealer into the film about 1 inch! Squeeze the jaws of the sealer firmly for 2 seconds and release. Move the sealer down 5"! With your head over the right side of the Sealer line up the Silver Screw with the first seal!
Squeeze and hold for 2 seconds, release and move the Sealer down another 5" and make another seal. Each seal must be interlocked to insure no holes.



Make another shrink bag using the simple seal method. Keep your head directly over the silver screw on the right side of the sealer. Line up the silver screw with the second seal. Overlap the sealer head and clamp the jaws down on the film for two seconds! Notice that the film will pucker a bit! That is because it is shrink film and it is sensitive to the heat from the sealer head! You now have made your second seal! There will be some crudeness showing. Don't be alarmed about that, it will disappear once you shrink it.



Use the Silver Screw as an aiming point for lining up the seams. You will want to overlap and interlock each seal to complete the seam and eliminate any holes in the seam. The Seam may not look very good but once you shrink it all of the crudeness will disappear!

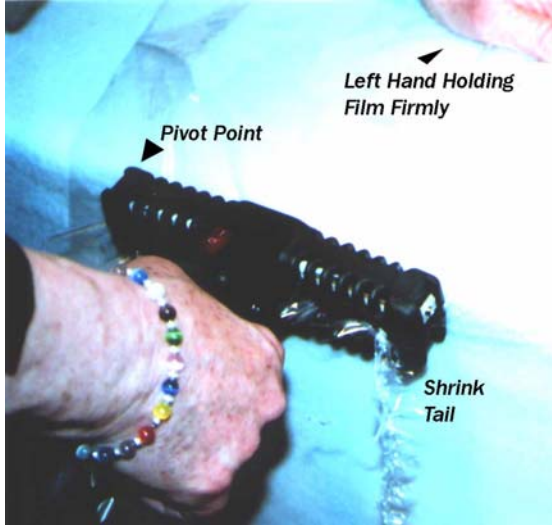


Making a Full Trim Seal!

What makes a GOOD SEAL? TIME, HEAT, PRESSURE!

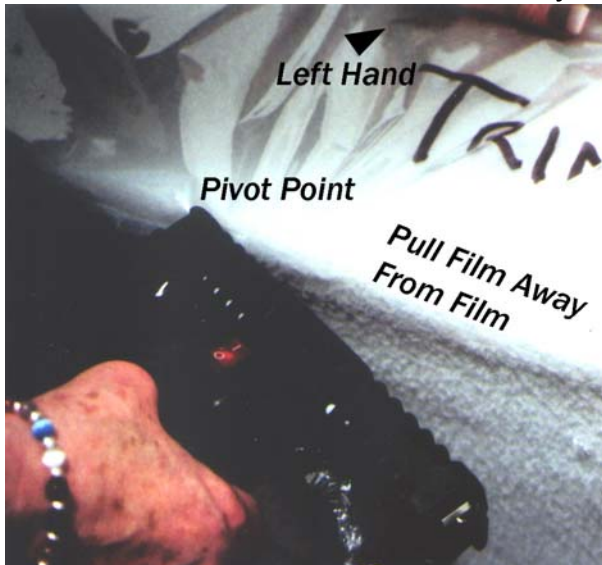
The difference between a simple seal and a full trim seal is in the way you handle the sealer and the finished seal. Stand facing the table. Then turn your entire body to the right. The film should be laying on the table with 2" falling over the edge! Place your left hand on the film about 6' from the sealer head. You don't want the film moving. This is important! Place the full Jaw into the Shrink Film and butt it up against the table! Clamp down for 2 seconds! Keeping the sealer's head up against the left side of the table PIVOT the right side of the sealer away from the table You are actually pulling the film apart from itself! You only need to pull the film away about 2" inches.

You should have a tail let it go it will fall away at the end.!



Making your Second Seal!

Insert Sealer into film, Clamp, Hold for 2 seconds, Pivot, Release, Move Down, Overlap Seam, Clamp, Hold for 2 seconds, Pivot, Release, Overlap Seam, Clamp, Hold for 2 seconds, Pivot, Release, Move Down, Overlap Seam, Clamp, Hold 2 seconds. Pivot, Release, Move Down! You will need 4 seals for a 24" centerfolded shrink film! The tail should fall away at the end!

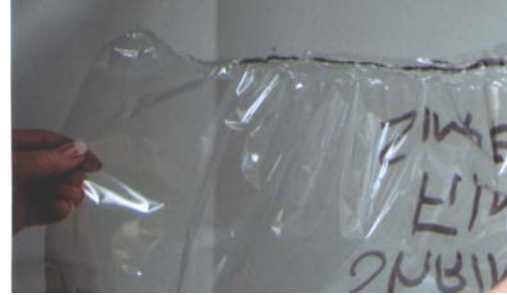


Using the Half Trim Seal Method

The half trim seal is perfect for closing a shrink bag or to remove excess shrink film from a gift! This seal is the reverse method of the trim seal! Here instead of you pulling the film with the sealer you will pull only 3" of film with your thumb and first finger! Don't do that! Use only 3" at a time or you will rip the film!

1. Place only one half of the Jaw into the excess film!
2. Let the film kiss itself, squeeze down for 3 seconds.
3. Pull only 3" of film away from the Gift no more.
4. Release the Jaw, move around the bag and do the same thing! Squeeze, Hold, Pull excess film away.

Squeeze, Hold, Pull, Move, Squeeze, Hold Pull, Move Sealer.



Making an Upside Down 3" Trim Seal

Turn the sealer upside down to give you better leverage with your sealing and squeezing hand. Again, this is the half trim method! Let the Heat Sealer's Jaws do the work!! As the Jaws heat the film you will feel a good deal less pressure when you pull the excess film with your two fingers away from the Jaws!

Pictured below you see the Sealer upside down and she is using only 3" of jaw to close and trim the film!



Making a Half Trim Seal on a Round Tray

This photo shows a round tray and she is closing the end of the shrink bag with the half trim seal! In the beginning you will have small holes. To fix them simply cover over with clear cello tape. For Stronger seams for large baskets use 2' packaging tape and cover from top to bottom especially if you are shipping them.



Hold the sealer on the film for at least three to four seconds. Then pull towards your body. You will feel the pressure release.

To see both the Cello Bags and Shrink Film Bags Instructions go to: www.nationalgiftpackaging.com



Little Magic Miracle Heat Sealer ©